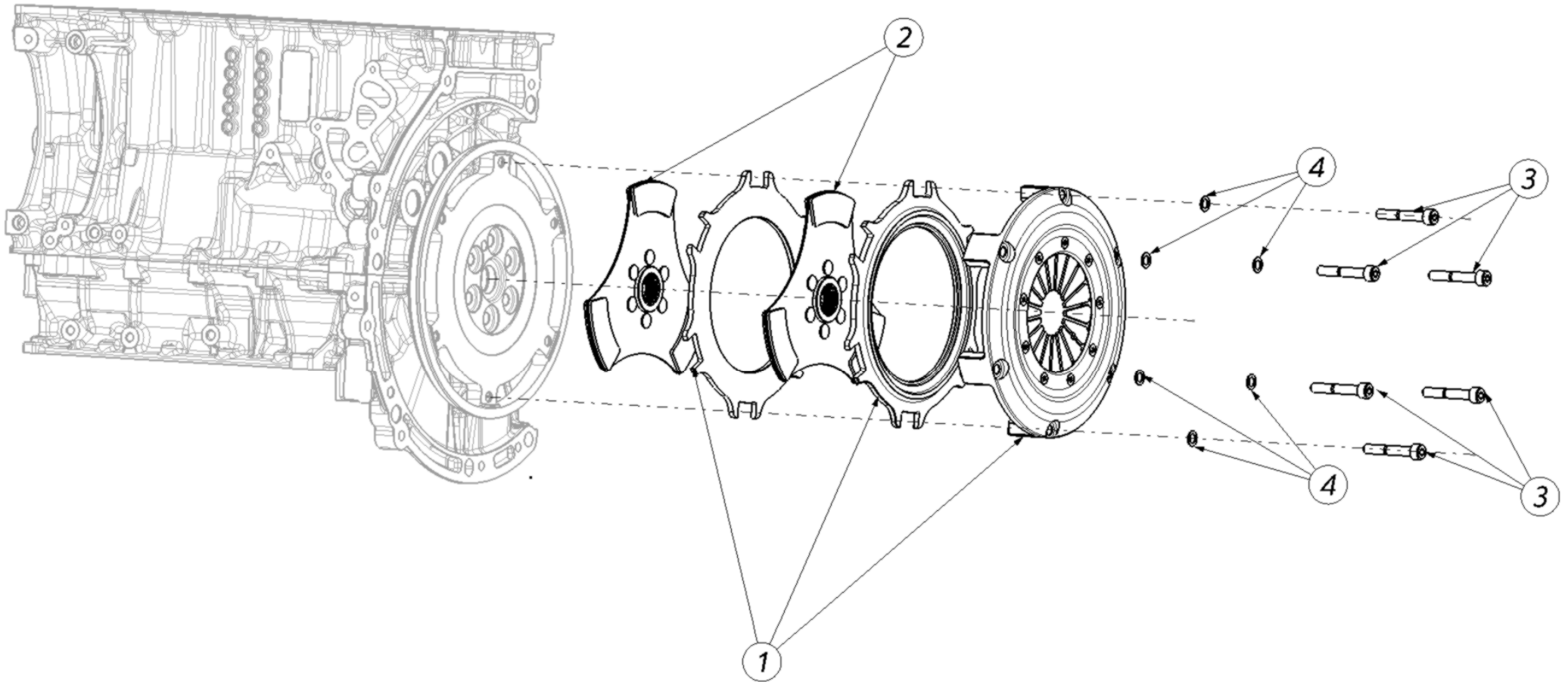
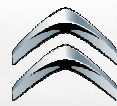


**CITROËN**  
RACING

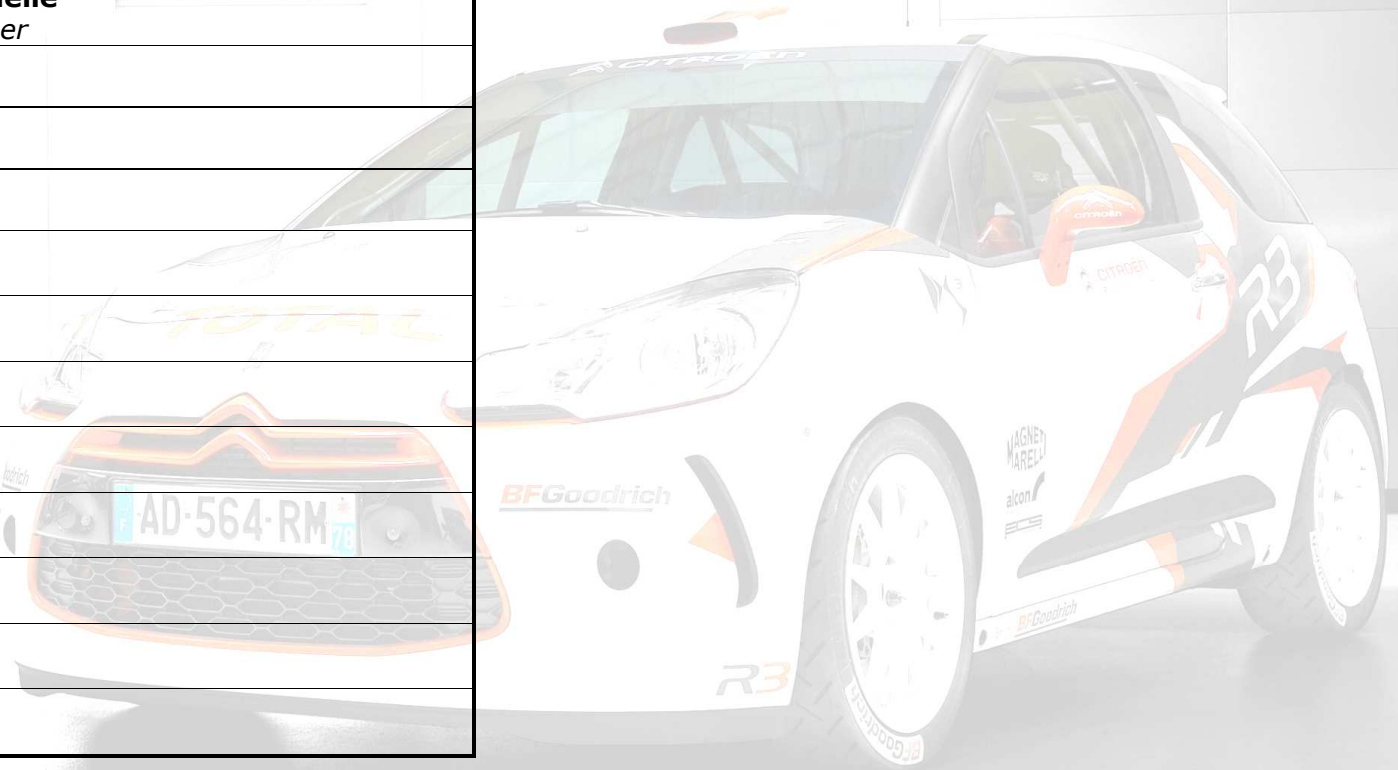
**DS3**  
**R3**

**C11**  
**EMBRAYAGE**  
**CLUTCH**



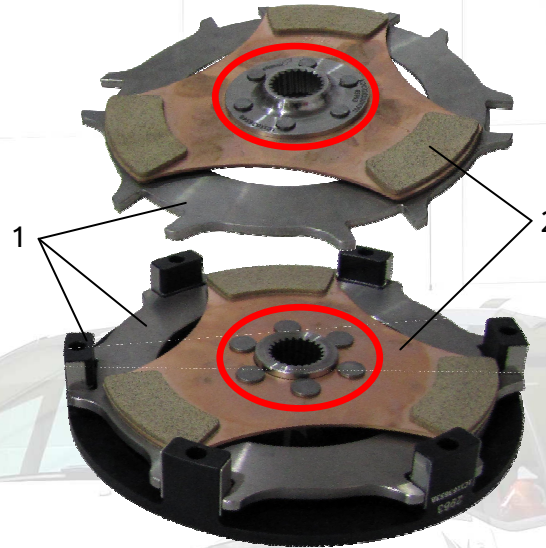


REP	REFERENCE	QTE	DESIGNATION
1	1C1163653B	1	<b>Mecanisme embrayage</b> <i>Pressure Plate Assembly</i>
2	1C1163654B	2	<b>Disque embrayage</b> <i>Clutch Disc</i>
3	BCSP6913H7	6	<b>Vis CHC</b> <i>HSH Screw</i>
4	PS86570A10	6	<b>Rondelle</b> <i>Washer</i>
5			
6			
7			
8			
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13			
14			
15			



Mettre en place les deux disques (**rep. 2**), de telle sorte que les patins se superposent, et le mécanisme d'embrayage (**rep. 1**) en prêtant attention au sens de montage des disques indiqué ci-contre :

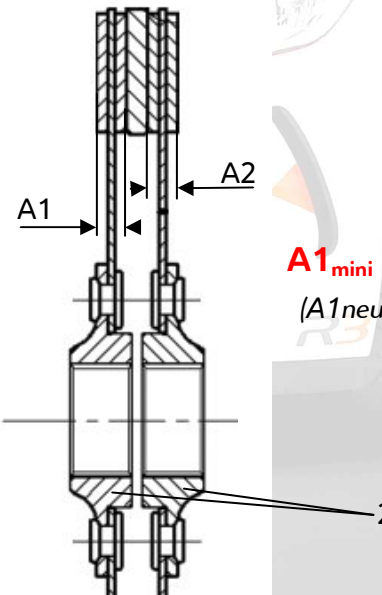
Assemble the two clutch discs (**rep. 2**), with the pads stacked up, and the pressure plate assembly (**rep. 1**), taking care about the way the discs are assembled as shown on the picture:



Vu en coupe, le montage des disques (**rep. 2**) est le suivant :

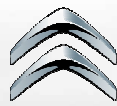
L'usure maximale des patins correspond à une épaisseur mini (**rep. A1 ou A2**) de **6,3mm** (6,8mm à neuf).

The assembly of the clutch discs (**rep. 2**) has to be done as shown on the picture:  
The maximum wear of the pads is reached for a minimum thickness (**rep. A1 or A2**) of **6,3mm** (6,8mm when new).



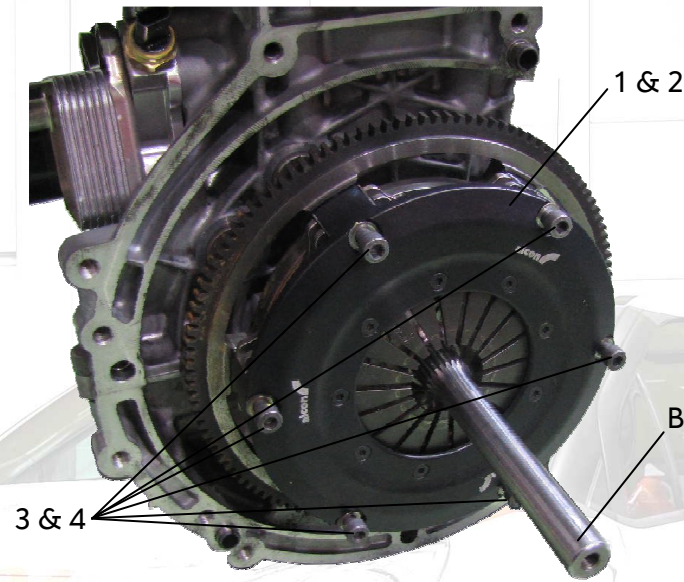
**A1<sub>mini</sub> = A2<sub>mini</sub> = 6,3mm**  
(A1neuf = A2neuf = 6,8mm)





Assembler l'embrayage (rep. 1+2) sur le volant moteur à l'aide de l'outil de centrage d'embrayage (rep. B) disponible à la commande chez 3MOp (référence CE9002002A) ainsi que des vis (rep. 3) et rondelles (rep. 4).

Assemble the clutch (rep. 1+2) on the flywheel using the centring tool (rep. B), available at 3MOp (part number CE9002002A), the screws (rep. 3) and washers (rep. 4).



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**Les vis et rondelles doivent être remplacées à chaque montage de l'embrayage.**

**The clutch fixing screws and washers have to be changed after each tightening.**

